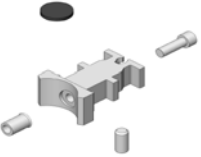
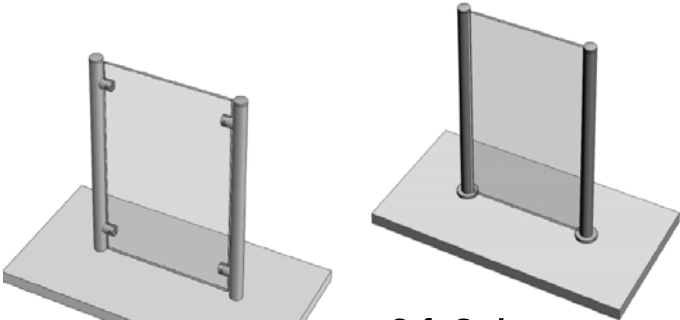

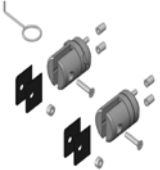
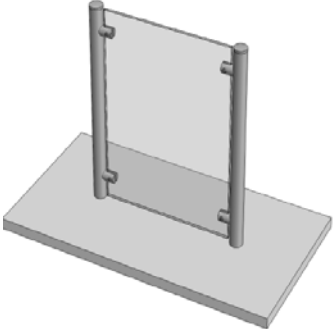


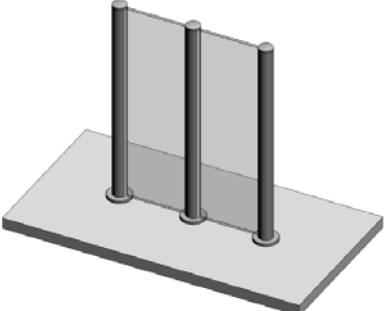


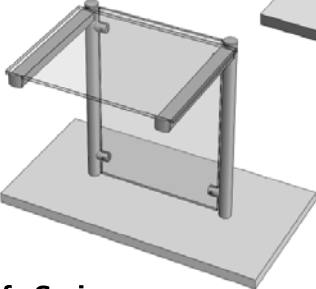
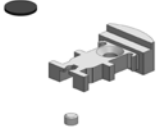
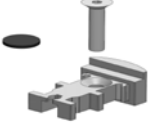




Installation Instructions

Café Series Food Display Partition Systems

 <p>#511067 Intermediate Bracket Kit</p>	 <p>Cafe Series Glass Channel System</p>	 <p>#511065 Endcap</p>
 <p>#511078 Swivel Hinge 220° Assembly</p>	 <p>Cafe Series Glass Clamp System</p>	 <p>#511085 Endcap with Insert</p>
 <p>#511069 Clamp Mounting Kit</p>	 <p>Cafe Series Multi Pane System</p>	 <p>#511079 Fixed Vertical Bracket Kit</p>
 <p>#511070 Channel Mounting Kit</p>	 <p>Cafe Series Shelf Option System</p>	 <p># 511068 Endcap Bracket Kit w/out Fasteners Kit</p>
		 <p>#511066 Shelf Accessory</p>

INSTALLATION INSTRUCTIONS

Before you begin

These instructions illustrate the Stylmark® Café Series assemblies. If you have questions during assembly, call 800-328-2495 to reach technical assistance. This package does not include glass, wood or miscellaneous tools that are listed by model number, which are necessary for complete assembly.

Please read these instructions carefully before beginning installation.

Stylmark Installation Instructions: Café Series

#511065 - End Cap

Installation Instructions:

1. Thread top of post approx. 1/2" (depth) using UNC Tap.

(See Figure 1)

2. Next, chase and deburr hole.
3. Attach glass into glazing then drop glass & glazing into post.

(See Figure 2)

4. Then attach endcap to post.

Tools Needed:

- 5/16-18 UNC Tap
- Soft faced hammer

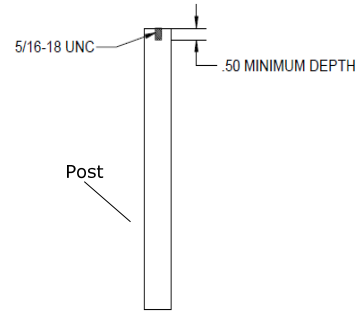


Figure 1

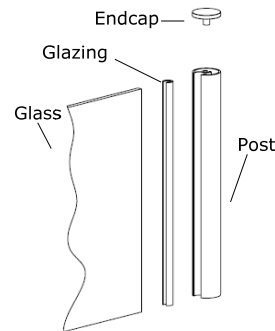


Figure 2

#511066 - End Cap Bracket Kit

Installation Instructions:

1. Partially thread set screw into bracket.

(See Figure 1)

2. Insert flat head screw into bracket and thread into post. Threadlock maybe applied to fasteners to prevent loosening.

3. Insert channel into bracket and fasten with supplied set screw.

Tools Needed:

- 3/16" Hexagon socket wrench
- 5/32" Hexagon socket wrench
- Medium strength threadlock

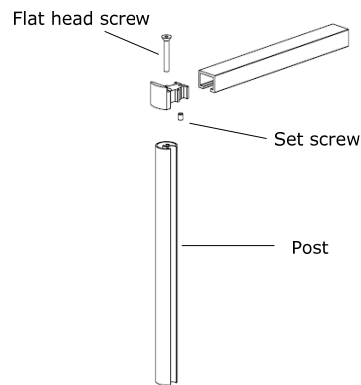


Figure 1

Stylmark Installation Instructions: Café Series

#511067 - Intermediate Bracket Kit

Installation Instructions:

1. Determine location of bracket and identify the mounting hole location. **(See Figure 1)**
2. Using a center punch, mark the hole location as determined. **(See Figure 2, 1)**
3. Drill mounting hole and deburr.
4. Next, install supplied rivet nut into hole using rivet nut tool. **(See Figure 2, 2)**
- Fasten bracket to the post using supplied fastener and wrench. **(See Figure 2, 3)**
- Threadlock may be applied to the fastener to prevent loosening.
5. Finally, install channel into the bracket and fasten using supplied set screw. **(See Figure 2, 4&5)**

Tools Needed:

- Drill with .375" (3/8") drill bit
- Rivet nut tool with 1/4-20 UNC head
- Tape measure
- Center punch
- 3/16" Hexagon socket wrench
- 5/32" Hexagon socket wrench
- Medium strength threadlock

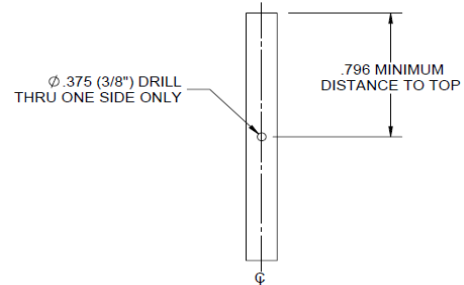


Figure 1

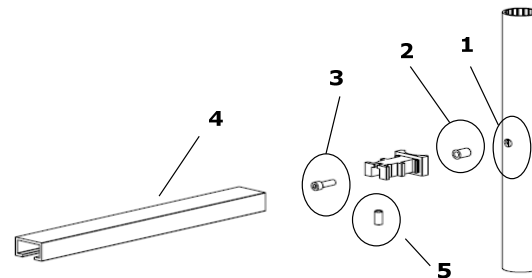


Figure 2

#511068 - Endcap Bracket Kit w/out Fasteners

Installation Instructions:

1. Install endcap into channel then fasten endcap using supplied set screw. **(See Figure 1)**

Tools Needed:

- 5/32" Hexagon socket wrench

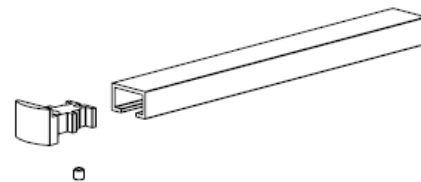


Figure 1

Stylmark Installation Instructions: Café Series

#511069 - Clamp Mounting Kit

Installation Instructions:

1. Determine location & identify the center of the post.

(See Figure 1)

2. Drill mounting hole and countersink.

(See Figure 2, 1)

3. Then, place two fittings together and insert into bottom end of the post.

(See Figure 2, 2&3)

Tools Needed:

- Drill with .344" (11/32") drill bit
- Countersink tool
- 3/16" Hexagon socket wrench
- Medium strength threadlock

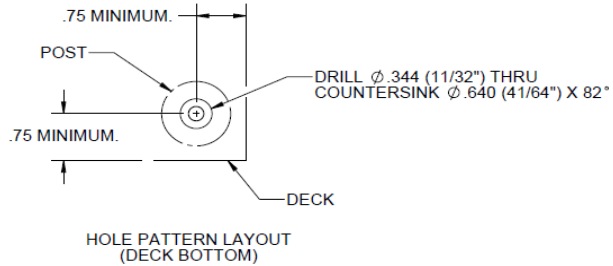


Figure 1

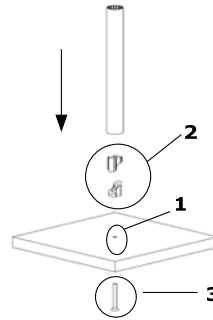


Figure 2

#511070 - Channel Mounting Kit

Installation Instructions:

1. Determine location & identify the center of the post. Drill four holes per diagram.

(See Figure 1)

2. Install fastener through the mounting plate and into the post. **(See Figure 2)**

Threadlock maybe applied to the fastener to prevent loosening.

3. Next, attach to the deck using four fasteners (obtain locally). Then slide cover plate over post to finish.

Tools Needed:

- Drill with bits
- #10 Flat head wood screws
- 3/16" Hexagon socket wrench
- Medium strength threadlock

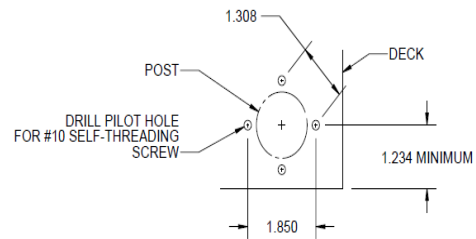


Figure 1



Figure 2

Stylmark Installation Instructions: Café Series

#511078 - Swivel Hinge 220 Assembly

Installation Instructions:

1. Determine location of the fitting and identify the three mounting hole locations. **(See Figure 1)**
2. Using a center punch, mark the hole locations as determined.
3. Drill mounting holes and deburr.
4. Install supplied rivet nuts into holes using rivet nut tool. Next, attach rubber pads to both sides of the fitting.
5. Assemble fitting using supplied fasteners. **(See Figure 2)**
6. Fasten fitting to the post using hexagon socket wrench.
7. Install glass to fitting as specified using supplied spacers. Ring key maybe be used by customer to route the fitting.

Tools Needed:

- Drill with .290" (L) Drill Bit
- Center Punch
- Tape Measure
- Rivet Nut Tool with 10-24 UNC Head
- 1/8" Hexagon socket wrench

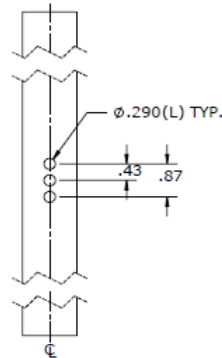


Figure 1

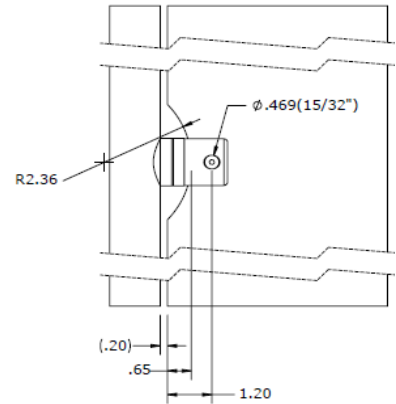


Figure 2

#511079 - Fixed Vertical Bracket Kit

Installation Instructions:

1. Determine location of the fitting and identify the mounting hole location. **(See Figure 1)**
2. Using a center punch, mark the hole location as determined. Drill mounting hole and deburr.
3. Next, fasten fitting to the post using supplied fastener. **(See Figure 2)** Threadlock may be applied to the fastener to prevent loosening. Torque to approx. 18" - lbs max.
4. Loosen set screw with screwdriver and install glass.
5. Tighten set screw firmly to glass.

Tools Needed:

- Drill with .116" (#32) drill bit
- Center punch
- Phillips #2 screwdriver
- Slotted medium screwdriver
- Tape measure
- Medium strength threadlock

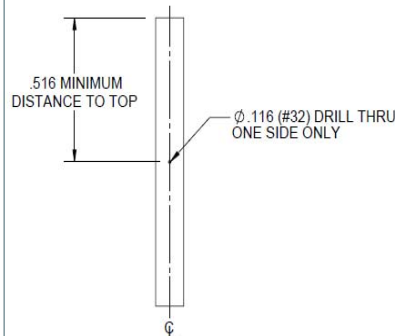


Figure 1

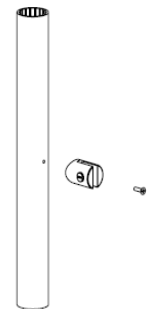


Figure 2

Stylmark Installation Instructions: Café Series

#511085 - Endcap with Insert

Installation Instructions:

1. Thread insert fitting onto endcap. Allow a 1/8" gap between the fitting and underside of endcap. **(See Figure 1)**
2. Using a soft faced hammer, firmly tap the endcap assembly into the post. Tighten endcap to post with hand. **(See Figure 2)**

Tools Needed:

- Soft Face Hammer

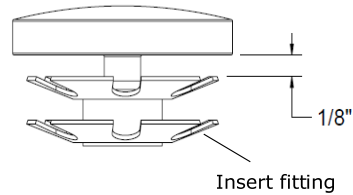


Figure 1

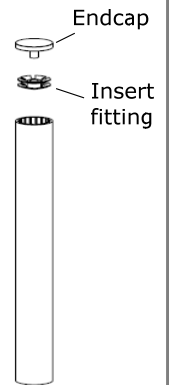


Figure 2